

COMPLETE PRECISION TOOL, DIE AND MOLD FACILITY INCLUDING  
CNC BORING MILL, MAKINO CNC MACHINING AND EDMS, TOOLROOM,  
TOOLING AND SUPPORT EQUIPMENT

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# PUBLIC AUCTION

Plant Closed



## DIE CAST TOOL, LLC

26437 Southpoint Road – Perrysburg, Ohio 43551  
*Just Southwest of Toledo, Ohio off I-475*

**SALE DATE: THURSDAY, SEPTEMBER 6TH, STARTING AT 9:00 AM**  
**INSPECTION: WEDNESDAY, SEPTEMBER 5TH FROM 10:00 AM TO 4:00 PM**



**Makino Model A51 Four-Axis Two-Pallet CNC HMC**



**Makino Model PS-95 Four-Axis CNC VMC w/  
10' Nikken 4th Axis Table**



**Makino Model DUO-64 CNC Wire EDM**



**5.12' Ikegai Model NB130P Five-Axis Rotary Table Planer Type CNC  
Horizontal Boring and Milling Machine**



**Brown & Sharpe Model Global  
Performance 9-15-8 CNC CMM**

Sale Under The Management Of



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Makino Model PS-95 Four-Axis CNC VMC w/ 10" Nikken 4th Axis Table



Makino Model A51 Four-Axis Two-Pallet CNC HMC



Makino Model SNC-64GS Three-Axis CNC Graphite VMC



Makino Model GN1712-A40 Three-Axis Die Mold CNC VMC



Kitamura Model Mycenter 3x Three-Axis CNC VMC

### CNC HORIZONTAL BORING MILL

**5.12" Ikegai Model NB130P Rotary Table Planer Type CNC Horizontal Boring and Milling Machine;** s/n A730-2, Variable Spindle Speeds to 2,500 RPM, 63" x 70" T-Slotted Rotary Table, 118" X-Axis, 78.7" Y-Axis, 63" Z-Axis, 27.5" W-Axis, 22,000 Lb. Table Weight Capacity, 60-Pos. ATC, 50 Taper, Renishaw M012 Interface, 30/35 HP Spindle Thru Spindle Coolant, Fanuc 16i-M Control (**New 1998**)

### CNC HMC'S

**Makino Model A51 Four-Axis Two-Pallet CNC HMC;** s/n 3011, Variable Spindle Speed to 14,000 RPM, 15.7" x 15.7" T-Slotted Pallet Size, 880

Lb. Pallet Weight Capacity, Full 4th-Axis, 22" X-Axis, 22" Y-Axis, 23.6" Z-Axis, 40 Taper Spindle, Thru Spindle Coolant, 1,000 PSI Chip Blaster, 60-Pos. ATC, Fanuc Professional 5 super Gi Control, 5-Axis Machine Capable (**New 2013**)

**Makino Model MCB-1210 Four-Axis Two-Pallet CNC HMC w/ 5th-Axis Table;** s/n A120-A96-282, Variable Spindle Speed to 15,000 RPM, 39.37" x 39.37" T-Slotted Pallet Size, 6,600 Lb. Table Capacity, 49" X-Axis, 41.3" Y-Axis, 31.8" Z-Axis, Full 4th-Axis on Pallet, 50 Taper Spindle, 120 Pos. ATC, Thru-Spindle Coolant, 100 PSI Chip Blaster, 15" Nikken CNC 401 5th Axis Table, Fanuc Professional 3 Control Super Gi (**New 1996**)

### CNC VMC'S

**Makino Model PS-95 Four-Axis CNC VMC w/ 10" Nikken 4th Axis Table;** s/n U130666, Variable Spindle Speeds to 14,000 RPM, 40 Taper Spindle, 20" x 46" T-Slotted Table, 36.2" X-Axis, 20" Y-Axis, 18.1" Z-Axis, Rotary B Axis Table, Thru Spindle Coolant, 30 Pos. ATC, Fanuc Pro Super Gi Control (**New 2014**)

**Makino Model GN1712-A40 Three-Axis Die Mold CNC VMC;** s/n A92-12, Variable Spindle speed to 8,000 RPM, 48" x 72" Table Size, 50 Taper Spindle, 67" X-Axis, 48" Y-Axis, 28" Z-Axis, 11,000 Lb. Table Weight Capacity, 30 Pos. ATC, Fanuc Professional 3 Control

## WEBCAST BIDDER INSTRUCTIONS

- **Bidders in the United States** will receive approval forms from our office upon registering for the auction on [www.bidspotter.com](http://www.bidspotter.com), pending the Auctioneers review of the information provided you will be approved at the Auctioneers discretion.
- **Bidders outside of the United States** must post a deposit of approx. 25% of their planned spending budget or \$2,500.00 minimum with Cincinnati industrial auctioneers in order to be approved to bid. Those who do not post the deposit will not be approved. **period.**



(2) Makino Model KE-55 Three-Axis CNC Vertical Mills



(350) No. 50 and (250) No. 40 Tool Holders



**Rotary Table**

**NEW 1998**

5.12" Ikegai Model NB130P Rotary Table Planer Type CNC Horizontal Boring and Milling Machine



Makino Model MCB-1210 Four-Axis Two-Pallet CNC HMC w/ 5th-Axis Table

**Kitamura Model Mycenter 3x Three-Axis CNC VMC;** s/n 11403, Variable Spindle Speeds to 8,500 RPM, 14" x 35" T-Slotted Table, 40 Taper Spindle, 30" X-Axis, 18" Y-Axis, 18" Z-Axis, 20 Pos. ATC, Fanuc OM Control  
**Daewoo Model DMV-500 CNC VMC;** S/N AV5S0699, 20" X 47.2" Table, 40" X-Axis, 20" Y-Axis, 20" Z-Axis, 10,000 RPM, 30-Position ATC, 40 Taper, Fanuc 18M Control **(New 2000)** -- To be Sold Via Photo, Located Offsite

**Daewoo Model Mynx 500 CNC VMC;** S/N AV5E0644, 20" X 47" Table, 40" X-Axis, 20" Y-Axis, 22" Z-Axis, 8,000 RPM, 40 Taper, 24-Position ATC, Fanuc Series 21-M Control -- To be Sold Via Photo, Located Offsite

**Tree Model VMC 760 CNC VMC;** S/N 9-16-9-1055, 18.5" X 36.2" Table, 30" X-Axis, 16" Y-Axis, 22" Z-Axis, 8,000 RPM, 40 Taper, 20-Position ATC, Delta Dyna Path Control --To be Sold Via Photo, Located Offsite

**Mazak Model V10 CNC VMC;** S/N 49704, 20" X 40" Table, 31" X-Axis, 19" Y-Axis, 19" Z-Axis, 4,500 RPM, 40 Taper, 30-Position ATC, Mazatrol M32A Control -- To be Sold Via Photo, Located Offsite

**CNC GRAPHITE VMC Makino Model SNC-64GS Three-Axis CNC Graphite VMC;** s/n 8MT0119, Variable Spindle Speeds to 20,000 RPM, 15.75" x 29.50" T-Slotted Table, 40 Taper Spindle, 23.6" X-Axis, 15.7" Y-Axis, 15.7" Z-Axis, 15-Pos. ATC, Makino Model Professional A Control

### MACHINE ACCESSORIES AND TOOLING

(2) 32" x 72" T-Slotted Cast Iron Angle Plates

(2) 39" x 46" Cast Iron T-Slotted Angle Plates

(4) 17" x 17" Earthchain Model EEPM-4040 Electro Magnetic Chucks

(350) No. 50 and (250) No. 40 Tool Holders

(20) Various Style 6" Vises By Kurt and Others, (4) 8" Kurt PT800 Vises

(2) Heat Shrink Units, (1) 50 and (1) 40 Taper

**CNC EDM'S Makino Model DUO-64 CNC Wire EDM;** s/n W130143, Table Size 35.80" x 25"98", Tank Size 41.12" x 33.66", x-Axis Travel 25.6", Y-Axis

Travel 15.75", Z-Axis Travel 16.5", Maximum Work Piece 35.83" x 25.98" x 15.75", Maximum Work Piece Weight 2,645 Lb., Automatic Wire Feed Guide System, Dielectric System, Makino Model MGW-S6 Control **(New 2011)**

**Makino Model U53 CNC Wire EDM;** s/n A96-151, Maximum Work Piece Size 37" x 31" x 12.5", x-Axis Travel 20.5", Y-Axis Travel 14.5", Z-Axis Travel 12.6", Table Weight Capacity 3,300 Lb., Auto Thread, Dielectric System, Makino MGW-Ji Control

**Makino Model 85W Four-Axis CNC Sinker EDM;** s/n 0353, Table Size 59" x 43" x 20", Table Capacity 2,200 Lb., x-Axis Travel 25.5", Y-Axis Travel 15.75", Z-Axis Travel 13.7", Makino MFG-20 Control

**Makino Model EDNC-64 Four-Axis CNC Sinker EDM;** s/n Bei-1265, Table Size 35.4" x 24.8" x 15.7", Table Capacity 3,300 Lb., x-Axis Travel 23.6", Y-Axis Travel 15.7", Z-Axis Travel 13.7", Makino MGBII Control **(300+/-) Erowa ITS-2146.00 Tool Blocks**

**Other Custom Tool Blocks, Carbon and Related**



**NEW 2011**

Makino Model DUO-64 CNC Wire EDM



Makino Model 85W Four-Axis CNC Sinker EDM



(2) Heat Shrink Units, (1) 50 and (1) 40 Taper



(2) 39" x 46" Cast Iron T-Slotted Angle Plates



(4) 17" x 17" Earthchain Model EEPM-4040 Electro Magnetic Chucks



Makino Model U53 CNC Wire EDM



Makino Model EDNC-64 Four-Axis CNC Sinker EDM



16" x 40" Chevalier Model FSG-1640AD Hydraulic Surface Grinder



12" x 24" Chevalier Model FSG-1224AD Hydraulic Surface Grinder



18" x 42" Romi-Bridgeport Model EZ-Path II Two Axis CNC Turning Center

**CNC TURNING CENTER**

18" x 42" Romi-Bridgeport Model EZ-Path II Two Axis CNC Turning Center; s/n 002-082255-349 (1997)

**CNC AND MANUAL VERTICAL MILLS**

(2) Makino Model KE-55 Three-Axis CNC Vertical Mills; s/n KE-188 and KE-190, Variable Spindle Speeds to 6,000 RPM, No. 40 Taper Spindle, 12.60" x 31.50" T-Slotted Table Size, 21" X-Axis, 12" Y-Axis, 13" Z-Axis, Fanuc Professional JN Control

2 HP Bridgeport Model EZ-Trak Dx CNC Vertical Mill; s/n N/A, 9" x 48" T-Slotted Work Table

(3) 2 HP Bridgeport Dovetail Ram Variable Speed Vertical Milling Machines; s/n 271383, 271380, 271379, T-Slotted Work Tables, 9" x 48", Digital Readout, 60 to 4,200 RPM

Van Norman Model 1RQ Universal Milling Machine; S/N 3-6186-1166, 10" X 42" Table, 30 Taper, 3,600 RPM, DRO - *To be Sold Via Photo, Located Offsite*

**SURFACE GRINDERS**

16" x 40" Chevalier Model FSG-1640AD Hydraulic Surface Grinder; s/n G4848005, 16" x 40" Electro Magnetic Chuck, 3-Axis Power Feed with Incremental Downfeed, Wheel Dresser

12" x 24" Chevalier Model FSG-1224AD Hydraulic Surface Grinder; s/n F1858004, 12" x 24" Electro Magneti Chuck, 3-Axis Power Feed with Incremental Downfeed, Wheel Dresser

6" x 18" Hammond Hand Feed Surface Grinder with 6" x 18" Electro Magnetic Chuck

6" x 12" Harig Hand Feed Surface Grinder

Ded-Tru Centerless Grinding Attachment

**MISCELLANEOUS TOOLROOM MACHINERY**

15" x 50" Clausing Colchester Geared Head Toolroom Engine Lathe; s/n 6/0055/26009, Complete with Various Tooling and Accessories

20" x 40" Whaceon Geared Toolroom Engine Lathe; s/n 98812-74, Complete with Various Tool and Accessories

18" X 80" Clausing 17-80 Geared Head Toolroom Engine Lathe; S/N 70001-04801, 3" Spindle Hole, 1,600 RPM, 16" 4-Jaw Chuck, Taper Attachment - *To be Sold Via Photo, Located Offsite*

3' x 9" Column Beronzi Model FS1000 Radial Arm Drill

18" x 20" Marvel No. 8 Tilt Frame Vertical Metal Cutting Band Saw

9" x 16" Hardinge Model DV-59 Second Operation Toolroom Lathe

250 Amp Hobart TR-250-HF Tig Welder

7.5 HP Torit Model VS-3000 Dust Collector; s/n IG331337

14" Saw King Vertical Metal Cutting Band Saw

Mac Model 8-40x40BL Blast Cabinet with Reclaim

24" x 48" Blast Cabinet with Reclaim

Pedestal Grinders to 3-HP, Drills, Sanders and Misc. Machinery

**CMM AND INSPECTION**

Brown & Sharpe Model Global Performance 9-15-8 CNC CMM; s/n 0608-6220, 38" x 87" Table Size, 35.4" x-Axis Travel, 59.1" Y-Axis Travel, 31.4" Z-Axis Travel, 3,300 Lb. Table Load Capacity, PC-DMIS Cad++ DCC Software, Renishaw Indexing Probe Head (New 2008)

14" OPG Optical Comparator, 10x Magnification, DRO

Inspection Tools, OD Mics, Calipers, Granite Plates, Height Gages, Hardness Tester, Pin Gages

**LIFT TRUCKS AND RELATED**

(2) 11,000 Lb. Caterpillar Model GC55K LP Gas Solid Tire Lift Trucks

5,000 Lb. Caterpillar Model T50D Cushion Tire LP Gas Lift Truck; s/n 8EB2150, Side Shift

5,000 Lb. Mitsubishi Model FGC25 LP Gas Solid Tire Lift Truck; S/N AF82B-50788, 189" Max Lift, Side Shift - *To be Sold Via Photo, Located Offsite*

Shoplift Electric / Hydraulic Walk Behind Fork Lift Attachment

Factory Cat Model 2200 Electric Walk Behind Floor Scrubber

2,000 Lb. Big Joe Model 2024-a5 Electric Hydraulic Walk Behind Die Lift



15" x 50" Clausing Colchester Geared Head Toolroom Engine Lathe



2 HP Bridgeport Model EZ-Trak Dx CNC Vertical Mill



(3) 2 HP Bridgeport Dovetail Ram Variable Speed Vertical Milling Machines



3' x 9" Column Beronzi Model FS1000 Radial Arm Drill



18" x 20" Marvel No. 8 Tilt Frame Vertical Metal Cutting Band Saw



(6) Vidmar Cabinets Loaded w/ Perishable Tooling and Carbide



(20) Various Style 6" Vises By Kurt and Others, (4) 8" Kurt PT800 Vises



(2) Blast Cabinets with Reclaim



10 Ton x 40' (Approx.) Span Bohl Single Girder Top Running Overhead Bridge Crane



Free Standing System

5 Ton x 25' (Approx.) Span x 35' (Approx.) Long Bohl Free Standing Overhead Bridge Crane System



NEW 2008

Brown & Sharpe Model Global Performance 9-15-8 CNC CMM

### AIR COMPRESSORS

30 HP Sullair Model LS-10-30HACAC Air Compressor; s/n 003-110019

15 HP Quincy Rotary Screw Horizontal Tank Air Compressor

Parker Model PRO-150 Air Dryer

### OVERHEAD BRIDGE CRANES

10 Ton x 40' (Approx.) Span Bohl Single Girder Top Running Overhead Bridge Crane, (2) 5 Ton Electric Hoists

5 Ton x 25' (Approx.) Span x 35' (Approx.) Long Bohl Free Standing Overhead Bridge

Crane System, Complete Uprights and Crane Runway, 12' Under Hook, 19' Overall Height

2 Ton x 12' (Approx.) Span x 15' (Approx.) Long Gorbelt Free Standing Overhead Bridge Crane System, Complete with Uprights and Crane Runway, 10' Under Hook, 15' Overall Height

1 Ton x 9' Leg Span Wallace Adjustable Height Portable A-Frame Crane with Yale Electric Chain Hoist

### TRUCKS

2000 Ford F650 20' Flat Bed Truck; VIN # 3FDNF6532YMA2332, 249,000

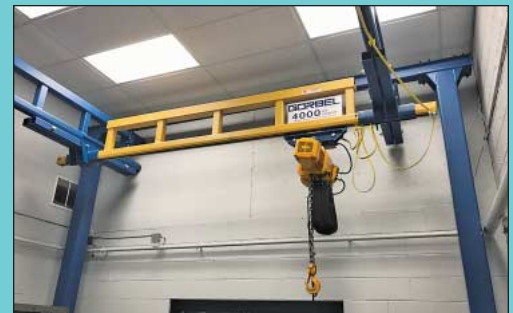
Miles, Automatic, Cummins Diesel Engine

2013 Ford Transit Connect Van; VIN # NM0LS7BN4DT157041, 89,211 Miles, Automatic

### SHOP AND OFFICE EQUIPMENT

Late Model Shop and Support Equipment; Dump Hoppers, Fans, Maple Steel Top Benches, Vidmar Cabinets, with Tooling and Hardware, Lifting Magnets, Chains, Lifting Eyes, Carts, Ladders, Air Hose Reels, Racks, Shelves, Cabinets and Other Related Items

Late Model Office Equipment



2 Ton x 12' (Approx.) Span x 15' (Approx.) Long Gorbelt Free Standing Overhead Bridge Crane System



14" OPG Optical Comparator



30 HP Sullair Model LS-10-30HACAC Air Compressor



1 Ton x 9' Leg Span Wallace Adjustable Height Portable A-Frame Crane



(2) 11,000 Lb. Caterpillar Model GC55K LP Gas Solid Tire Lift Trucks



(4) Portable Self Dumping Hoppers



2000 Ford F650 20' Flat Bed Truck and 5,000 Lb. Caterpillar Lift Truck

# PUBLIC AUCTION

COMPLETE PRECISION TOOL, DIE AND MOLD FACILITY INCLUDING  
CNC BORING MILL, MAKINO CNC MACHINING AND EDM'S,  
TOOLROOM, TOOLING AND SUPPORT EQUIPMENT

Plant Closed

## DIE CAST TOOL, LLC

26437 Southpoint Road – Perrysburg, Ohio 43551  
Just Southwest of Toledo, Ohio off I-475

**SALE DATE:**  
**THURSDAY, SEPTEMBER 6TH**  
**STARTING AT 9:00 AM**

**INSPECTION:**  
**Wednesday, September 5th**  
**10:00 AM to 4:00 PM**

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Makino Wire & Sinker EDM's



Brown & Sharp CMM



Trunk & Lift Truck

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TO BE DIRECTED TO THE ATTENTION  
OF EXECUTIVE PERSONNEL

**THURSDAY, SEPTEMBER 6TH**

# PUBLIC AUCTION

Plant Closed

## DIE CAST TOOL, LLC

26437 Southpoint Road  
Perrysburg, Ohio 43551

Just Southwest of Toledo, Ohio off I-475

### IMPORTANT NOTICE:

Although information has been obtained from sources deemed reliable, the auctioneer makes no warranty or guarantee, expressed or implied, as to the accuracy of the information herein contained. It is for this reason that buyers should avail themselves of the opportunity to make inspection prior to the sale. This brochure is intended to provide general information of the equipment being offered and is subject to errors, omissions, additions or deletions. Please check with the Auctioneer's Office for a final listing. Items offered may or may not necessarily be sold as described and/or photographed in this brochure.

MAIL BIDS ACCEPTED WITH A 25% DEPOSIT

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From I-75 South of Toledo, take I-475 to the first exit No. 2 OH-25 North. Proceed to almost immediate left onto north on OH-25 and turn left onto Eckel Junction Rd. Proceed 1/2 mile to Southpoint Rd. Turn left and proceed to auction site on right.

### AUCTIONEERS

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John F. Rome – License No. 57-2000-84249



### TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., is required on all purchases. Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale**, copies of which will be available at the sale site or can be obtained from our website.

**15% ONSITE BUYER'S PREMIUM**  
**18% ONLINE BUYER'S PREMIUM**

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